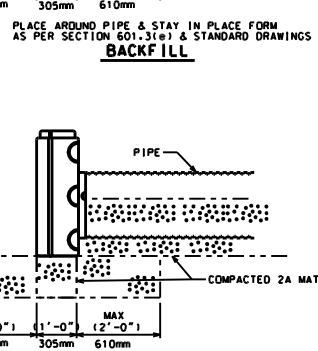
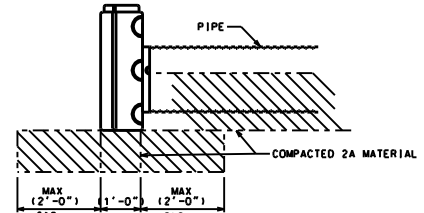
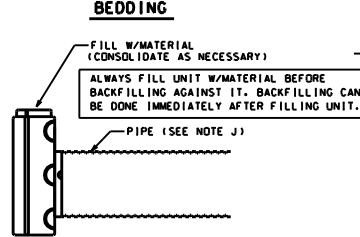
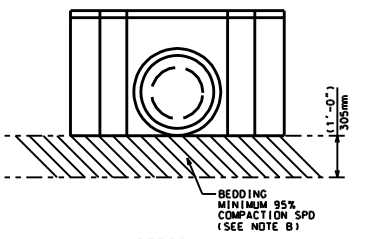
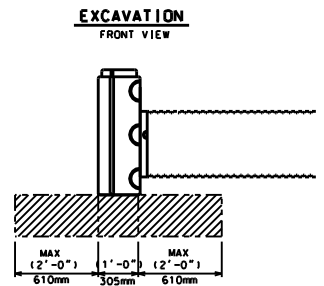
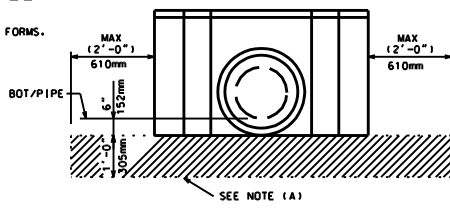
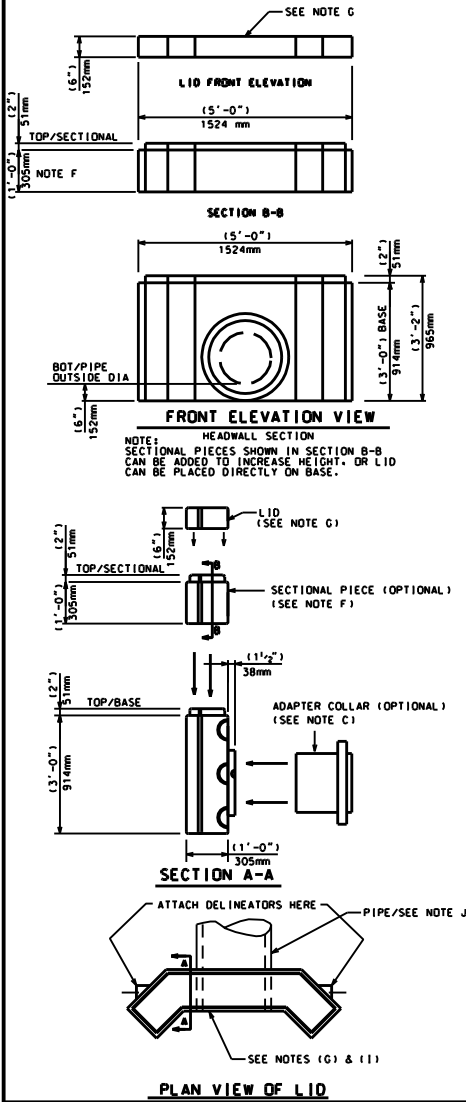


# HARTMANEW SYSTEM ALTERNATIVE TO TYPE D-W END WALL

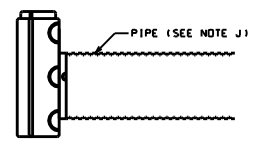
DESCRIPTION- THIS WORK IS THE CONSTRUCTION OF HEADWALLS AND ENDWALLS FOR PIPE CULVERTS USING STAY IN PLACE FORMS.

- MATERIAL-STAY IN PLACE FORM  
 -COURSE AGGREGATE SECTION 703.2  
 -OTHER MATERIAL  
 \* CLASS A CEMENT CONCRETE-SECTION 704  
 \* GALVANIZED SCREWS

CONSTRUCTION- SEE NOTES



ALTERNATIVE TO INSTALLING END WALL ON SKEWED PIPE

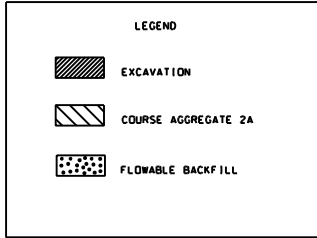


## NOTES

CONSTRUCTION- IN ACCORDANCE WITH APPLICABLE REQUIREMENTS OF ASTM SPEC #07082-04, AND/OR SECTION 601.3 & AS FOLLOWS:

- (A)-EXCAVATION. EXCAVATE AS REQ'D FOR GENERAL PIPE INSTALLATION AS PER SECTION 601.31(b). AT THE LOCATION OF ENDWALL EXCAVATE AN ADDITIONAL 1' DEPTH BELOW THE STAY IN PLACE FORM. NOTE THE BOTTOM OF THE FORM IS A MINIMUM OF 6" BELOW THE OUTSIDE DIA. OF THE PIPE CULVERT. EXCAVATE MAXIMUM 2' WIDTH IN EACH DIRECTION AROUND THE STAY IN PLACE FORM.
- (B)-BEDDING. CONSTRUCT BEDDING BY PLACING 1' OF 2A SUB-BASE COMPACTED TO 95% SPD  
 \*IF SOIL CONDITIONS REQUIRE, POUR CONCRETE FOOTER OR APRON TO SET THE END WALL ON.  
 IF SCOURING IS A CONCERN, HEADWALL MAY BE PLACED ON A CONCRETE FOOTER, OR RIP-RAP STONE MAY BE PLACED IN THE DITCH BELOW THE ENDWALL. THE PIPE MAY ALSO BE EXTENDED OUT A FOOT OR TWO FROM THE FACE OF THE HEADWALL.
- (C)-PIPE SIZE ADJUSTMENT. (OPTIONAL) INSERT ADAPTER COLLAR TO ADJUST OPENING FOR SMALLER PIPE SIZES. SLIDE COLLAR INTO STAY IN PLACE FORM MATCHING MALE TO FEMALE PLUG ON THE BOTTOM OF BACK OF STAY IN PLACE FORM. ATTACH (3) GALVANIZED SCREWS @ SPACES PROVIDED ON THE COLLAR.
- (D) END WALL POSITIONING. POSITION THE END WALL ON THE END OF THE PIPE. ADJUST AS NECESSARY. PLACE (3) GALVANIZED SCREWS THRU THE SPACES PROVIDED & INTO THE PIPE. USE A SCREW TYPE COMPATIBLE WITH THE TYPE OF PIPE BEING INSTALLED. PRE-DRILL SET HOLES IN PIPE WHERE NECESSARY.  
 NOTE: END WALL MUST BE SEC & ADJUSTED PRIOR TO FILLING.
- (E)-PLACEMENT OF MATERIAL. PLACE MATERIAL INTO STAY IN PLACE FORMS. CONSOLIDATE AS NECESSARY.
- (F)-HEIGHT ADJUSTMENT SECTION. PLACE THE HEIGHT ADJUSTMENT SECTIONAL PIECE ONTO THE CONCRETE FILLED STAY IN PLACE FORM. ATTACH W/(4) GALVANIZED SCREWS AT EACH OF THE INSIDE CORNERS. PLACE CONCRETE AS PER NOTE (E).
- (G)-CAP PLACEMENT. PLACE CAP & ATTACH W/(4) GALVANIZED SCREWS @ EACH CORNER.
- (H)-BACKFILL. PLACE #2A SUBBASE BACKFILL AROUND PIPE & STAY IN PLACE FORM AS PER SECTION 601.31(e) & STANDARD DRAWINGS.
- (I)-REFLECTIVE TAPE/DELINEATORS (OPTIONAL). ATTACH DELINEATORS @ PROTRUSIONS ON BACK CORNERS OF LID.
- (J)- TO SECURE THE HARTMAN ENDWALL PARALLEL TO THE PIPE INSTEAD OF AT A SKEW PARALLEL TO THE ROAD. EXTEND THE PIPE ONLY ENOUGH SO THAT ANY PART OF ENDWALL IS NOT BURIED UNDER NORMAL TOE OF SLOPE.
- NOTE: WORKS BEST W/HOPE PIPE BUT CAN BE USED W/CMP OR RCP PIPE.

PIPE TYPE	SIZES (I.O.)	SIZES (I.O.)	SIZES (I.O.)	SIZES (I.O.)
HOPE	(24") 610mm	(18") 457mm	(15") 381mm	(12") 305mm
RCP	-	(18") 457mm	(15") 381mm	(12") 305mm
CMP	(24") 610mm	(18") 457mm	(15") 381mm	(12") 305mm



				CUSTOMER	HARTMAN EW SYSTEM FOR END WALLS			ISSUE
				OWNER	HARTMAN EW INC.			
				PROJECT	HARTMAN EW SYSTEM PRODUCT APPROVAL			DRAWING No.
				LOCATION	STATEWIDE			
ISSUE	DESCRIPTION	DATE	BY	SCALE:				
				DATE: 8/02				
							SHEET 1 OF 1	